

Sup Oct 15

Dart Aerospace Ltd.

Date: Friday, 9/21/2007 1:19:04 PM  
User: Kim Johnston

# Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: RUBBER SEAL
Job Number	: 34825		
Estimate Number	: 12514		
P.O. Number	: N/A	Part Number	: D35261
This Issue	: 9/21/2007 S.O. No. : N/A	Drawing Number	: UNDER REVIEW D3526
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 9/21/2007 Type : SMALL /MED FAB	Drawing Revision	: N/A A 11/04/09/24 E
Previous Run	: 33395	Material	: N/A
Written By	: <u>u</u>	Due Date	: 10/12/2007 Qty: 5 Um: Each
Checked & Approved By	: <u>u</u>		
Comment	: Est Rev:A New Issue 06-08-29 EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D35551	U CHANNEL
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Comment: Qty.: 1.3440 f(s)/Unit Total : 6.7200 f(s) 10 32209. mf 07-10-15

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

-Cut trim as per dwg D3526

mf 07-10-15 (5)

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

SB 07/10/15 (5)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GA

mf 07-10-15 (5)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

D 07/10/16 (5)

Job Completion



u 07-10-15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: RD Date: 01/10/16  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

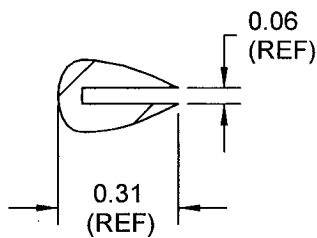
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



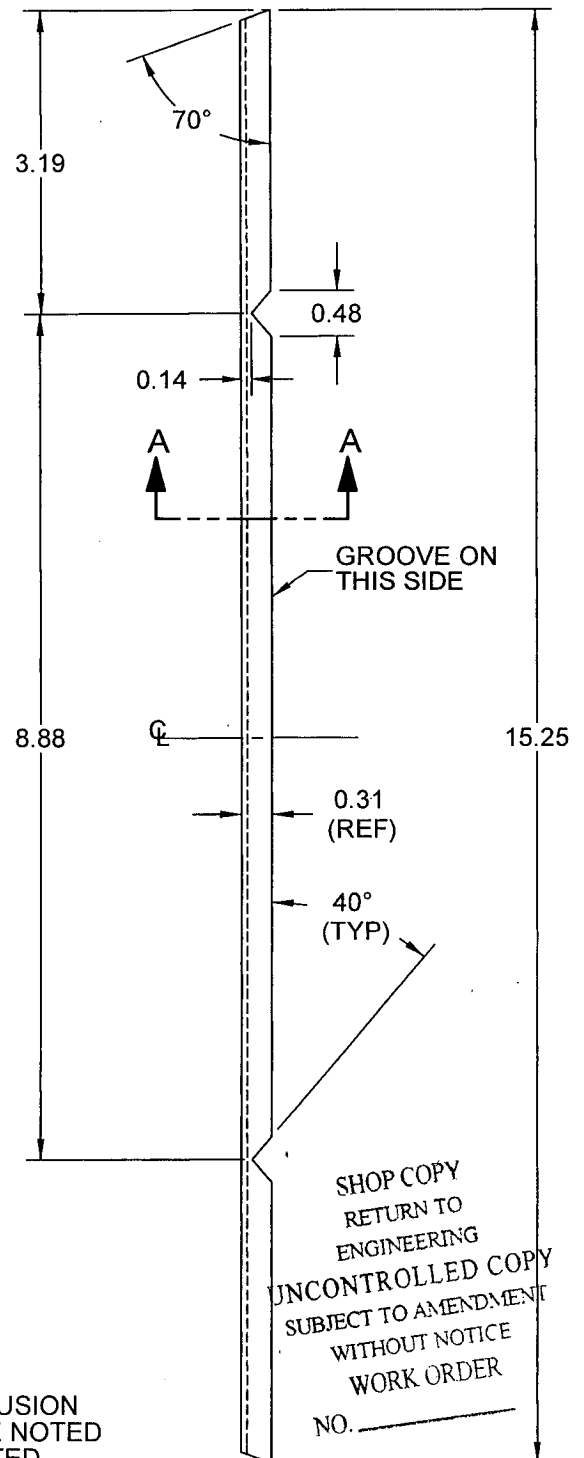
DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED 	DRAWING NO. D3526	REV. A SHEET 1 OF 1
DATE 07.07.24		TITLE RUBBER SEAL	SCALE 1:2
REV A	DATE 07.07.24	DESCRIPTION NEW ISSUE	

RELEASED  
07-08-03



SECTION A-A  
SCALE 2:1

D3526-1 RUBBER SEAL



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. \_\_\_\_\_

NOTES:

- 1) MATERIAL: MAKE FROM D3555-1-YYY.YY U-CHANNEL EXTRUSION
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 4) PART SYMMETRIC ABOUT  $\phi$

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